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10/076,915	02/14/2002	Anna Lee Tonkovich	13007B	1868
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			1764	

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Please find below and/or attached an Office communication concerning this application or proceeding.

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Office Action Summary	Application No. 10/076,915	Applicant(s) TONKOVICH ET AL.	
	Examiner Jennifer A. Leung	Art Unit 1764	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) ☒ Responsive to communication(s) filed on 27 June 2005.
- 2a) ☐ This action is **FINAL**. 2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) ☒ Claim(s) 1-31 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) ☐ Claim(s) _____ is/are allowed.
- 6) ☒ Claim(s) 1-31 is/are rejected.
- 7) ☐ Claim(s) _____ is/are objected to.
- 8) ☐ Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☒ The drawing(s) filed on 14 February 2002 is/are: a) ☐ accepted or b) ☒ objected to by the Examiner.
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All b) ☐ Some * c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
 2. ☐ Certified copies of the priority documents have been received in Application No. _____.
 3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- * See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| 3) <input checked="" type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date <u>5-16-05; 6-02-04; 3-09-05</u> . | 6) <input type="checkbox"/> Other: _____ |

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DETAILED ACTION

Election/Restrictions

1. Applicant's election with traverse of Group I in the reply filed on June 27, 2005 is acknowledged. Applicant's arguments with respect to the restriction requirement between Groups I, II and III (claims 1-31) was found persuasive, and therefore the restriction requirement between said groups is withdrawn. Groups IV-XI (claims 32-63) remain under the restriction requirement and are withdrawn from further consideration pursuant to 37 CFR 1.142(b), as being drawn to a nonelected invention, there being no allowable generic or linking claim.

Response to Amendment

2. Applicant's amendment submitted on June 27, 2005 has been received and carefully considered. The changes made to the specification are acceptable. Claims 32-63 are cancelled. Claims 1-31 remain active.

Drawings

3. The informal drawings are of sufficient quality to permit examination. However, replacement drawing sheets in compliance with 37 CFR 1.121(d) are now required in reply to this Office action. The replacement sheet(s) should be labeled "Replacement Sheet" in the page header (as per 37 CFR 1.84(c)) so as not to obstruct any portion of the drawing figures. If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action.

Claim Objections

4. Claims 5-7 and 31 are objected to because of the following informalities:

In claim 5, line 1: "method" should be changed to --process--.

In claim 6, line 1: "method" should be changed to --process--.

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In claim 7, line 1: “method” should be changed to --process--.

In claim 31, line 3: “wherein there combustion is occurring” is improper grammatical form.

Appropriate correction is required.

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

5. Claims 1-31 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Regarding claim 1, it is unclear as to the relationship between “a flow path” in line 8 and “a continuous flow path” in lines 3-4. Also, it is unclear as to the structural limitation applicant is attempting to recite by “the three shims are configured such that a unit operation can be performed on a fluid in the flow path” in lines 11-12, because it is unclear as to what structural features enable the shims to be configured for a unit operation. Also, “can be performed” in line 12 is considered vague and indefinite, because “can be” does not set forth a positive structural limitation. Also, it is unclear as to the relationship between “a fluid” in line 2, “a fluid” in line 12, and “a fluid” in line 14. Also, it is unclear as to the relationship between “a device” in line 1 and “a device” in line 13. Also, it is unclear as to the relationship between “a unit operation” in lines 11-12, “a unit operation” in lines 13-14, and the “unit operations” in lines 1-2.

Regarding claim 3, it is unclear as to the relationship between “a channel having a cylindrical or prismatic shape” in line 5 and “a continuous flow path” in claim 1, line 3. Also, it is unclear as to the relationship of “a device” in line 4 and “a device” in claim 1, line 13.

Regarding claim 6, the “any other flow paths” lack proper positive antecedent basis, and

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it is unclear as to the structural relationship of the “any other flow paths” to the other elements of the device.

Regarding claim 8, it is unclear as to where the body of the claim begins.

Regarding claim 9, it is unclear as to the relationship between “a fluid” in line 2 and “a fluid” set forth in claim 1, lines 2, 12 and 14. Also, it is unclear as to the relationship between “a unit operation” in line 1 and “a unit operation” or “unit operations” set forth in claim 1, lines 1, 11-12 and 13-14.

Regarding claim 10, it is unclear as to what process applicant is attempting to claim because the preamble is directed to three different processes: 1) a process of making a device from a plurality of shims, 2) a process of passing a fluid through said device, and 3) a process of conducting a unit operation on the fluid. Applicant may only claim a single process. In the case of process 1), it is unclear as to how the limitations in lines 16-19 relate to a process of making a device. In the case of process 2) or 3), it is unclear as to how the limitations in lines 1-15 relate to a process of passing a fluid, or a process of conducting a unit operation. Also, the “any other flow paths” in line 13 lack proper positive antecedent basis, and it is unclear as to the structural relationship of the “any other flow paths” to the other elements of the apparatus. Also, it is unclear as to the relationship between “a flow path” in line 9 and “a continuous flow path” set forth in lines 4-5. Also, it is unclear as to the relationship between “a plurality of shims” in line 4 and “a plurality of shims” in lines 1-2. Also, it is unclear as to the relationship between “a device” in line 14 and “a device” set forth in line 1. Also, it is unclear as to the relationship between “a fluid” in line 1, “a fluid” in line 15, and “a fluid” in line 16 (twice). Also, it is unclear as to the relationship between the “at least one unit operation” in line 18 and “a unit operation” set forth in lines 2-3.

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Regarding claim 11, “the borders of apertures” (lines 2-3) lacks proper positive antecedent basis. Also, it is unclear as to the relationship between “a border” in line 4 and “the borders of apertures” in lines 2-3. Also, it is unclear as to the relationship between “a flow path” in line 4 and “a continuous flow path” set forth in claim 10, lines 4-5.

Regarding claim 12, “the borders of apertures” (lines 2-3) lacks proper positive antecedent basis. Also, it is unclear as to the relationship between “a border” in line 4, “a border” in line 7, and “the borders of apertures” in lines 2-3. Also, it is unclear as to the relationship between “a flow path” in line 4, “a flow path” in line 8, and “a continuous flow path” in claim 10, lines 4-5.

Regarding claim 13, it is unclear as to how the limitations in lines 3-12 (i.e., involving a process of making a device) relate to a process of conducting a unit operation on a fluid, as set forth in the preamble. Also, it is unclear as to the relationship between “a flow path” in line 8 and “a continuous flow path” set forth in lines 3-4. Also, it is unclear as to the relationship between “a unit operation” in lines 1-2, “a unit operation” in lines 11-12 and the “at least one unit operation” in line 15. Also, it is unclear as to the relationship between “a fluid” in line 2, “a fluid” in line 12, and “a fluid” in line 13.

Regarding claim 15, the “any other flow paths” lack proper positive antecedent basis, and it is unclear as to the structural relationship of the “any other flow paths” to the other elements of the device.

Regarding claim 24, it is unclear as to how the limitations in lines 3-12 (i.e., involving a process of making a device) related to a process of conducting a unit operation on a fluid, as set forth in the preamble. Also, it is unclear as to the relationship between “a flow path” in line 8 and “a continuous flow path” in lines 3-4. Also, it is unclear as to the relationship between “a unit operation” in line 1, “a unit operation” in lines 11-12, and the “at least one unit operation” in

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line 15. Also, it is unclear as to the relationship between “a fluid” in lines 1-2, “a fluid” in line 12, and “a fluid” in line 13.

Regarding claim 27, it is unclear as to what process applicant is attempting to claim because the preamble is directed to three different processes: 1) a process of making a device from a plurality of shims, 2) a process of passing a fluid through said device, and 3) a process of conducting a unit operation on the fluid. Applicant may only claim a single process. In the case of process 1), it is unclear as to how the limitations in lines 10-19 relate to a process of making a device. In the case of process 2) or 3), it is unclear as to how the limitations in lines 1-9 relate to a process of passing a fluid, or a process of conducting a unit operation. Also, it is unclear as to the relationship between “a unit operation” in line 3, “a unit operation” in lines 8-9, and the “at least one unit operation” in lines 17-18. Also, it is unclear as to the relationship between “a fluid” in line 2, “a fluid” in line 9, and “a fluid” in line 14. Also, it is unclear as to the relationship between “a device” in line 1 and “a device” in line 8.

Regarding claim 28, it is unclear as to the relationship between “a flow path” in line 2 and “a continuous flow path” set forth in claim 27, lines 4-5.

Regarding claim 31, “heat transfer” and “chemical reacting” (lines 2-3) lack proper positive antecedent basis, as the unit operation may only be selected from the Markush group in claim 27, lines 10-13. Also, it is unclear as to the relationship between the “combustion” (line 3) or “a steam reforming reaction” (line 4) to each of the “at least two different unit operations”.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

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(a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

6. Claims 1-4, 6-17, 21 and 24-30 are rejected under 35 U.S.C. 102(b) as being anticipated by Schoenman et al. (US 3,881,701).

Regarding claims 1 and 8, Schoenman et al. (FIG. 1, 2; column 2, line 65 to column 4, line 36) discloses a device 10 and a process of making the device 10 comprising:

stacking a plurality of shims (e.g., plates 16, 18, 20, 22, 24) such that a continuous flow path is formed through the shims (e.g., a flow path for fluid, denoted by arrow 60); and bonding the shims (i.e., by diffusion bonding, brazing, or adhesive; column 3, lines 6-9); wherein, the flow path 60 extends in a direction substantially parallel to the shim thickness (see FIG. 2); the plurality of shims 16, 18, 20, 22, 24 comprises at least three adjacent shims through which a flow path 60 is formed (see FIG. 2); and a straight, unobstructed line is present through the flow path 60 in said at least three shims (see FIG. 2).

Regarding claims 2-4, shims 20, 22, 24 are identical and comprise apertures 48, 46, 44 to form a channel (i.e., for flow path 60) having a cylindrical or prismatic shape (see FIG. 1, 2).

Regarding claim 6, the flow path 60 in said at least three shims 16, 18, 20, 22, 24 does not mix with any other flow paths (see FIG. 2).

Regarding claim 7, Schoenman et al. placing a static mixer in the flow path (i.e., opposing passages 134, for direct impingement of fluids entering paths 126, 128; FIG. 3).

Regarding claim 9, Schoenman et al. conducts a unit operation (column 3, lines 24-30) by passing a fluid (i.e., supplied from channel 59 to flow path 60) through the device 10.

Regarding claim 10, as best understood, Schoenman et al. (FIG. 1, 2; column 2, line 65 to

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column 4, line 36) discloses a process of making a device **10**, comprising,

stacking a plurality of shims **16, 18, 20, 22, 24** such that a flow path **60** is formed through shims **16, 18, 20, 22, 24**; and bonding the shims (i.e., by diffusion bonding, brazing, or adhesive; column 3, lines 6-9); wherein, the flow path **60** extends in a direction substantially parallel to the shim thickness (see FIG. 2); the plurality of shims **16, 18, 20, 22, 24** comprises at least three adjacent shims through which a flow path **60** is formed (see FIG. 2); a straight, unobstructed line is present through the flow path **60** in said at least three shims (see FIG. 2); and the flow path **60** in said shims **16, 18, 20, 22, 24** does not mix with other flow paths (see FIG. 2).

The limitations of, “passing a fluid through said device” and “conducting a unit operation on the fluid” are not considered steps in a process for making the device **10**, and therefore the process of making as disclosed by Schoenman et al. meets the claim. In any event, Schoenman et al. discloses the passing of fluid into the device **10** such that a fluid (i.e., as supplied from channel **59**) passes through the flow path **60** in said at least three shims **16, 18, 20, 22, 24**; and performing at least one unit operation (see column 3, lines 24-30) on the fluid as it passes through the flow path **60** in said at least three shims **16, 18, 20, 22, 24**.

Regarding claims 11, as best understood, the flow path (see FIG. 1, 2) formed in said at least 3 shims **20, 22, 24** is defined by the borders of apertures **48, 46, 44**, respectively, in said shims, wherein in each of said shims **20, 22, 24** there is a border defining a flow path **60**, the border having a circumference (i.e., as defined by the rectangular/square perimeter or boundary of shims **20, 22, 24**) and wherein said circumference in each shim is at least 20% populated by edge features (i.e., as shown in FIG. 1, 2, fully or 100% populated).

Regarding claim 12, as best understood, the flow path (see FIG. 1, 2) formed in said at least 3 shims **20, 22, 24** is defined by the borders of apertures **48, 46, 44**, respectively, in said

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shims, wherein, in at least one of said at least 3 shims **20, 22, 24**, there is a border defining a flow path **60**, the border having a circumference (i.e., as defined by the rectangular/square perimeter or boundary of shims **20, 22, 24**) and wherein said circumference of each shim is at least 20% populated by edge features (i.e., as shown in FIG. 1, 2, fully or 100% populated), and wherein in another of said at least 3 shims (i.e., shims **14, 16, 18**) there is a border (i.e., of apertures **54, 52, and 50**, respectively) defining a flow path **60**, and the border is smooth.

Regarding claim 13, Schoenman et al. (FIG. 1, 2; column 2, line 65 to column 4, line 36), as best understood, discloses a process of conducting a unit operation of a fluid comprising:

passing a fluid into a device **10** such that the fluid (i.e., as supplied from channel **59**) passes through the flow path **60** in at least three shims **16, 18, 20, 22, 24**; and performing at least one unit operation (see column 3, lines 24-30) on the fluid as it passes through the flow path **60** in said shims **16, 18, 20, 22, 24**.

The limitations recited in lines 3-12 relate to a process of making the device **10** and are therefore not considered steps in a process of conducting a unit operation on a fluid. In any event, Schoenman et al. discloses a process of making the device **10**, comprising,

stacking a plurality of shims **16, 18, 20, 22, 24** such that a continuous flow path **60** is formed through shims **16, 18, 20, 22, 24**; and bonding the shims (i.e., by diffusion bonding, brazing, or adhesive; column 3, lines 6-9); wherein the flow path **60** is substantially parallel to the shim thickness (see FIG. 2); the plurality of shims **16, 18, 20, 22, 24** comprises at least three shims through which a flow path **60** is formed (see FIG. 2); and a straight, unobstructed line is present through the flow path **60** in said shims (see FIG. 2).

Regarding claim 14, Schoenman et al. discloses the device **10** is capable of performing a chemical reaction (e.g., chemical process mixing with reactive fluids; column 2, lines 4-19).

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Regarding claim 15, the flow path 60 in said at least three shims 16, 18, 20, 22, 24 does not mix with any other flow paths (see FIG. 2).

Regarding claims 16 and 17, the fluid (i.e., as supplied from channel 59) may comprise at least a portion of a reaction composition (i.e., in the case of chemical process mixing with reactive fluids; column 2, lines 4-19). Also, Schoenman et al. discloses a second fluid (i.e., as supplied from channel 30) passes through a second flow path (i.e., as denoted by arrow 58) in said at least three shims (i.e., shims 16, 18, 20, 22, 24, including shims 12 and 14), wherein flow path 60 and flow path 58, within the device 10, do not mix (see column 4, lines 26-32).

Regarding claim 21, Schoenman et al. discloses that the second fluid comprises a heat exchange fluid (i.e., channels 30 deliver fluid from one side of device 10 across the device and along and in heat exchange relationship to the inner surface of plate 12; column 3, lines 44-68).

Regarding claim 24, Schoenman et al. (FIG. 1, 2; column 2, line 65 to column 4, line 36), as best understood, discloses a process of conducting a unit operation on a fluid comprising:

passing a fluid into a device 10 such that the fluid (i.e., as supplied from channel 59) passes through the flow path 60 in at least three shims 16, 18, 20, 22, 24; and performing at least one unit operation (see column 3, lines 24-30) on the fluid as it passes through the flow path 60 in said shims 16, 18, 20, 22, 24.

The limitations recited in lines 3-12 relate to a process of making the device 10 and are therefore not considered steps in a process of conducting a unit operation on a fluid. In any event, Schoenman et al. discloses a process of making the device 10, comprising,

stacking a plurality of shims 16, 18, 20, 22, 24 such that a continuous flow path 60 is formed through shims 16, 18, 20, 22, 24; and bonding the shims (i.e., by diffusion bonding, brazing, or adhesive; column 3, lines 6-9); wherein the flow path 60 is substantially parallel to

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the shim thickness (see FIG. 2); the shims 16, 18, 20, 22, 24 comprise at least three shims through which a flow path 60 is formed (see FIG. 2); and the flow path 60 in said shims has a minimum dimension (height or width) of at least 10 μm (i.e., dimensions on the same order of magnitude of the plate thickness; column 3, lines 13-23).

Regarding claim 25, the unit operation comprises a chemical reaction or heating and cooling (column 3, lines 24-30; column 2, lines 4-20).

Regarding claim 26, the flow path 60 has a passage width on the same order of magnitude of the plate thickness, as is therefore less than the recited maximum dimension of 5000 μm (column 3, lines 13-23). Also, assuming a minimum typical plate thickness of 0.002 inch, the flow path 60 has a maximum height less than 5000 μm (i.e., for the number of plate layers shown in FIG. 2).

Regarding claim 27, Schoenman et al. (FIG. 1, 2; column 2, line 65 to column 4, line 36), as best understood, discloses a process of making a device from a plurality of shims, comprising, stacking a plurality of shims 16, 18, 20, 22, 24 such that a continuous flow path 60 is formed through shims 16, 18, 20, 22, 24; and bonding the shims (i.e., by diffusion bonding, brazing, or adhesive; column 3, lines 6-9); wherein the flow path 60 is substantially parallel to the shim thickness (see FIG. 2).

The limitations of, “passing a fluid through said device” and “conducting a unit operation on the fluid” are not considered steps in a process for making the device 10, and therefore the process of making as disclosed by Schoenman et al. meets the claim. In any event, Schoenman et al. discloses the use of the device for conducting a unit operation of heat, cooling, and/or reacting (column 3, lines 24-30; column 2, lines 4-20) by passing a fluid (i.e., as supplied from channel 59) through said device 10 such that the fluid passes through the flow path 60 in said

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plurality of shims **16, 18, 20, 22, 24**; and performing the unit operation on the fluid as it passes through the flow path **60** in said shims **16, 18, 20, 22, 24**.

Regarding claim 28, the plurality of shims comprises at least three shims (i.e., plates **16, 18, 20, 22, 24**) through which a flow path **60** is formed, and a straight line can be drawn through the flow path **60** in said at least three shims **16, 18, 20, 22, 24**. (see FIG. 2).

Regarding claim 29, the device **10** is capable of at least two unit operations (i.e., reaction and heat exchange by heating or cooling; column 3, lines 24-30; column 2, lines 4-20).

Regarding claim 30, Schoenman et al. discloses a second flow path (i.e., as denoted by arrow **58**) adjacent to said flow path **60**, wherein a heat transfer fluid flows through the second flow path **58** (i.e., channels **30** deliver fluid from one side of device **10** across the device and along and in heat exchange relationship to the inner surface of plate **12**; column 3, lines 44-68).

Instant claims 1-4, 6-17, 21 and 24-30 read on the processes of Schoenman.

7. Claims 1, 2, 4-6, 8-17, 21 and 24-30 are rejected under 35 U.S.C. 102(a) as being anticipated by Bennett et al. (US 6,192,596).

Regarding claims 1 and 8, Bennett et al. (FIG. 2a, 2b, 2c; column 5, line 51 to column 6, line 39) discloses a device (i.e., a reactor **200**) and a process of making device **200** comprising:

stacking a plurality of shims (i.e., shims **1-8**; see FIG. 2b) such that a continuous flow path (e.g., for a Reactant Gas; see FIG. 2a) is formed through the shims; and bonding the shims **1-8** (e.g., by diffusion bonding; column 6, lines 28-35); wherein, the flow path (Reactant Gas) extends substantially parallel to the shim thickness (see FIG. 2a, 2b); the plurality of shims **1-8** comprises at least three adjacent shims through which a flow path is formed (column 6, lines 11-21; FIG. 2b); and a straight, unobstructed line is present through the flow path in said shims **1-8** (column 6, lines 11-21; FIG. 2b).

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Regarding claim 2, each of the at least three adjacent shims 1-8 comprises apertures of irregular shapes, rectangles, and squares (see FIG. 2b).

Regarding claim 4, at least 3 shims are identical (see column 6, lines 11-21).

Regarding claim 5, Bennett et al. discloses the step of placing a partial oxidation catalyst (see FIG. 2a) in said flow path.

Regarding claim 6, the flow path (i.e., for a Reactant gas) in said at least three shims does not mix with any other flow paths (see FIG. 2a).

Regarding claim 9, Bennett et al. (column 5, lines 51-60) discloses a process of conducting a unit operation (i.e., a chemical reaction of partial oxidation) comprising the step of passing a fluid (i.e., a hydrocarbon feedstock, labeled "Reactant gas in") through the device 200.

Regarding claim 10, Bennett et al. (FIG. 2a, 2b, 2c; column 5, line 51 to column 6, line 39) discloses a process of making a device (reactor 200) from a plurality of shims, comprising: stacking a plurality of shims (i.e., shims 1-8; see FIG. 2b) such that a continuous flow path (e.g., for a Reactant Gas; see FIG. 2a) is formed through the shims; and bonding the shims 1-8 (e.g., by diffusion bonding; column 6, lines 28-35); wherein, the flow path (for Reactant Gas) extends in a direction substantially parallel to the shim thickness (see FIG. 2a, 2b); the plurality of shims comprises at least three adjacent shims through which a flow path is formed (see column 6, lines 11-21; FIG. 2b); a straight, unobstructed line is present through the flow path in said at least three shims 1-8 (see column 6, lines 11-21; FIG. 2b); and the flow path (for a Reactant gas) in said at least three shims does not mix with any other flow paths (see FIG. 2a).

The processes of "passing a fluid through said device" and "conducting a unit operation on the fluid" are not considered steps in a process of making the device 200, and therefore the process of making as disclosed by Bennett et al. meets the claims. In any event, Bennett et al.

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further discloses passing a fluid (i.e., a hydrocarbon feedstock, labeled "Reactant gas in") into the device **200** such that a fluid passes through the flow path in said at least three shims **1-8**; and performing at least one unit operation (i.e., a chemical reaction of partial oxidation) on the fluid as it passes through the flow path in said at least three shims **1-8**.

Regarding claim 11, as best understood, the flow path formed in said at least 3 shims **1-8** is defined by the borders of apertures in said shims (see FIG. 2b), wherein in each of said shims **1-8** there is a border defining a flow path, the border having a circumference (i.e., as defined by the rectangular periphery or boundary of the shims), wherein the circumference is at least 20% populated by edge features (see FIG. 2b).

Regarding claim 12, as best understood, the flow path formed in said at least 3 shims **1-8** and another of said at least 3 shims **1-8** (see column 6, lines 11-21) is defined by the borders of apertures in said shims (see FIG. 2b), wherein, in at least one of said at least 3 shims **1-8**, there is a border defining a flow path, the border having a circumference (i.e., as defined by the rectangular periphery or boundary of the shims) and wherein said circumference of each shim is at least 20% populated by edge features, and the border being smooth (see FIG. 2b).

Regarding claim 13, Bennett et al. (FIG. 2a, 2b, 2c; column 5, line 51 to column 6, line 39) discloses a process of conducting a unit operation of a fluid comprising:

passing a fluid (i.e., a hydrocarbon feedstock, labeled "Reactant gas in"; FIG. 2a) into the device **200** such that the fluid passes through the flow path in said at least three shims **1-8**; and performing at least one unit operation (i.e., a partial oxidation reaction) on the fluid as it passes through the flow path in said at least three shims **1-8**.

The limitations recited in lines 3-12 relate to a process of making the device **200** and are therefore not considered steps in a process of conducting a unit operation on a fluid. In any

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event, Bennett et al. discloses a process of making the device **200**, comprising,

stacking a plurality of shims (i.e., shims **1-8**; see FIG. 2b) such that a continuous flow path (e.g., for a Reactant Gas; see FIG. 2a) is formed through the shims; and bonding the shims **1-8** (e.g., by diffusion bonding; column 6, lines 28-35); wherein, the flow path (for Reactant Gas) extends in a direction substantially parallel to the shim thickness (see FIG. 2a, 2b); the plurality of shims comprises at least three adjacent shims through which a flow path is formed (see column 6, lines 11-21; FIG. 2b); and a straight, unobstructed line is present through the flow path in said shims **1-8** (see column 6, lines 11-21; FIG. 2b).

Regarding claim 14, the device **200** is capable of performing a chemical reaction (i.e., a partial oxidation of a hydrocarbon feedstock).

Regarding claim 15, the flow path (i.e., for Reactant Gas) in said at least three shims does not mix with any other flow paths (see FIG. 2a).

Regarding claim 16, the fluid (i.e., the Reactant Gas) comprises at least a portion of a reaction composition (i.e., a hydrocarbon feedstock); and a second fluid (i.e., a Coolant air) passes through a second flow path in said at least three shims (see FIG. 2a).

Regarding claim 17, the fluid (i.e., the Reactant Gas) in the flow path and the second fluid (i.e., the Coolant air) in the second flow path do not mix (see FIG. 2a).

Regarding claim 21, the fluid in the second flow path is a heat exchange fluid (i.e., a coolant air; FIG. 2a).

Regarding claim 24, Bennett et al. (FIG. 2a, 2b, 2c; column 5, line 51 to column 6, line 39) discloses a process of conducting a unit operation on a fluid comprising:

passing a fluid (i.e., a hydrocarbon feedstock, labeled "Reactant gas in"; FIG. 2a) into the device **200** such that the fluid passes through the flow path in said at least three shims **1-8**; and

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performing at least one unit operation (i.e., a partial oxidation reaction) on the fluid as it passes through the flow path in said at least three shims 1-8.

The limitations recited in lines 3-12 relate to a process of making the device **200** and are therefore not considered steps in a process of conducting a unit operation on a fluid. In any event, Bennett et al. discloses a process of making the device **200**, comprising,

stacking a plurality of shims (i.e., shims 1-8; see FIG. 2b) such that a continuous flow path (e.g., for a Reactant Gas; see FIG. 2a) is formed through the shims; and bonding the shims 1-8 (e.g., by diffusion bonding; column 6, lines 28-35); wherein, the flow path (for Reactant Gas) extends in a direction substantially parallel to the shim thickness (see FIG. 2a, 2b); the plurality of shims comprises at least three adjacent shims through which a flow path is formed (see column 6, lines 11-21; FIG. 2b); and the flow path in said shims 1-8 has a minimum dimension (height or width) of at least 10 μm (i.e., from 250 μm -thick steel, column 6, lines 4-10; see also column 4, lines 16-24, for microchannel dimensions).

Regarding claim 25, the unit operation includes a chemical reaction and heat transfer, e.g., heating, and cooling (column 6, lines 35-37).

Regarding claim 26, the flow path has a maximum dimension (height or width) of at most 5000 μm (i.e., from 250 μm -thick type 316 stainless steel, column 6, lines 4-10; see also column 4, lines 16-24, for microchannel dimensions).

Regarding claim 27, Bennett et al. (FIG. 2a, 2b, 2c; column 5, line 51 to column 6, line 39) discloses a process of making a device from a plurality of shims, comprising:

stacking a plurality of shims (i.e., shims 1-8; see FIG. 2b) such that a continuous flow path (e.g., for a Reactant Gas; see FIG. 2a) is formed through the shims; and bonding the shims 1-8 (e.g., by diffusion bonding; column 6, lines 28-35); wherein the flow path (for Reactant Gas)

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is substantially parallel to shim thickness (see FIG. 2a, 2b).

The processes of “passing a fluid through said device” and “conducting a unit operation on the fluid” are not considered steps in the process of making device 200. Thus, the process of making as disclosed by Bennett et al. meets the claim. In any event, Bennett et al. further discloses passing a fluid (i.e., a hydrocarbon feedstock, labeled “Reactant gas in”; FIG. 2a) into the device 200 such that the fluid passes through the flow path; and performing at least one unit operation on the fluid as it passes through the flow path, wherein the unit operation involves reacting (i.e., partial oxidation) and heat transfer, e.g., heating, cooling (column 6, lines 35-37).

Regarding claim 28, the plurality of shims 1-8 comprises at least three shims through which a flow path is formed, and a straight line can be drawn through the flow path in said at least three shims (see column 6, lines 11-21; FIG. 2b).

Regarding claim 29, Bennett et al. discloses at least two different unit operations (i.e., reaction or heat transfer, e.g., heating and cooling; column 6, lines 35-37).

Regarding claim 30, a second flow path for a heat transfer fluid (i.e., for a Coolant air) is adjacent to said flow path (i.e., for Reactant gas). (see FIG. 2a).

Instant claims 1, 2, 4-6, 8-17, 21 and 24-30 read on the processes of Bennett et al.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various

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claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

8. Claims 13-23 and 27-31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Autenrieth (US 6,096,286) in view of Swift et al. (US 4,516,632).

Regarding claim 13, Autenrieth (column 4, line 26 to column 5, line 15) discloses a process of conducting a unit operation of a fluid comprising:

passing a fluid (e.g., via inlets 6, 9) into the device such that the fluid passes through the flow path (i.e., via aligned openings 14, 15, 16, 17, forming ducts 20, 21, 22, 23 in top view; FIG. 2, 3) in at least three shims 13; and performing at least one unit operation (i.e., a chemical reaction involving catalytic combustion, within burner unit 4 and oxidizer/burner unit 3) on the fluid as it passes through the flow path in said at least three shims.

The limitations recited in lines 3-12 relate to a process of making the device and are therefore not considered steps in a process of conducting a unit operation on a fluid. In any event Autenrieth discloses a process of making the device, comprising,

stacking a plurality of shims (i.e., plates 13; FIG. 2) such that a continuous flow path (i.e., via aligned openings 14, 15, 16, 17, forming ducts 20, 21, 22, 23 in top view; FIG. 2, 3) is formed through the shims; wherein the flow path is substantially parallel to shim thickness (see FIG. 1, 3), wherein the plurality of shims 13 comprises at least three shims through which a flow path (i.e., via aligned openings 14, 15, 16, 17, forming ducts 20, 21, 22, 23 in top view; FIG. 2, 3) is formed; and wherein a straight unobstructed line is present through the flow path in said at least three shims 13 (see FIG. 1-3).

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Autenrieth discloses that the shims 13 form a stack overlapping in a flush manner, with the plate edges 19 forming “gas-tight connections” through which the fluids flow. Autenrieth, however, is silent as to the “gas-tight connections” being formed by a step of bonding the shims 13 to form the device. In any event, it would have been obvious for one of ordinary skill in the art at the time the invention was made to perform the step of bonding the shims to form the device in the process of Autenrieth, on the basis of suitability for the intended use thereof, because the Examiner takes Official Notice that bonding is a well known means for achieving a gas-tight connection between adjacent shims or plates. Swift et al., for example, evidences the conventionality of bonding adjacent shims to create a gas-tight connection (see column 2, lines 34-37; column 3, lines 58-68).

Regarding claim 14, the device is capable of performing a chemical reaction (i.e., in steam reforming channels 2) and vaporization (i.e., in evaporator channels 1).

Regarding claim 15, the flow path (e.g., via inlet 6, burner channels 4, and outlet 12) in said at least three shims 13 does not mix with any other flow paths (see FIG. 1).

Regarding claim 16, the fluid (i.e., fed to inlet 6) comprises at least a portion of a reaction composition (i.e., a fuel, methanol for example, and/or hydrogen, and a gas containing oxygen, air for examples; column 4, lines 26-29); and a second fluid (i.e., methanol/water mixture, fed to inlet 7; column 4, lines 34-38) passes through a second flow path (i.e., evaporator channels 1 and reformer channels 2) in said at least three shims 13.

Regarding claim 17, the fluid in the flow path 6/4/12 and the second fluid in the second flow path 7/1/2 do not mix (see FIG. 1).

Regarding claims 18-20, Autenrieth is silent as to the claimed separation distance between the fluids in the first flow path and the second flow path, as well as the claimed pressure

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difference of the fluids in the first flow path and the second flow path. In any event, it would have been obvious for one of ordinary skill in the art at the time the invention was made to select an appropriate separation distance between the fluids in the first flow path and the second flow path in the process of Autenrieth, on the basis of suitability for the intended use and absent showing any unexpected results thereof, because changes in size merely involves routine skill in the art, and it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art, *In re Aller*, 105 USPQ 233. In addition, it would have been obvious for one of ordinary skill in the art at the time the invention to select an appropriate pressure difference of the fluids in the first flow and the second flow path in the process of Autenrieth, on the basis of suitability for the intended use and absent showing any unexpected results thereof, because it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art, *In re Aller*, 105 USPQ 233. In particular, Swift et al. teaches the use of shims having a thickness of less than 5 mm, or even less than 1 mm, in thickness, for improved heat transfer (see column 3, lines 39-45). Also, the process of bonding as taught by Swift establishes bonds between the shims or sheets having a tensile strength on the order of 60,000 psi. (column 3, lines 58-68). Thus, the device of Autenrieth, similarly bonded, would be inherently capable of achieving a pressure difference of at least 1 atm, or at least 10 atm, or at least 19 atm, between fluids in the first and second flow paths.

Regarding claim 21, the fluid in the second flow path (i.e., methanol and water in evaporator channels 1) is a heat exchange fluid.

Regarding claim 22, FIG. 2 of Autenrieth illustrates the flow path and second flow path each comprising supports (i.e., support and distributing structures 18 on plates 13; column 6,

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lines 1-24) that extend across the flow path, with the supports being staggered (i.e., from the alternating of shims containing the flow path and the second flow path).

Regarding claim 23, the second fluid comprises a second reaction composition (i.e., methanol/water mixture, fed to inlet 7), wherein the reaction composition (i.e., fuel and a gas containing oxygen, fed to inlet 6, 9) reacts exothermically (i.e., via catalytic combustion), and the second reaction composition reacts endothermically (i.e., via steam reforming). (column 4, line 25 to column 5, line 15).

Regarding claim 27, Autenrieth (column 6, lines 1-35) discloses a process of making a device from a plurality of shims, comprising:

stacking a plurality of shims (i.e., plates 13; FIG. 2) such that a continuous flow path (i.e., via aligned openings 14, 15, 16, 17, forming ducts 20, 21, 22, 23 in top view; FIG. 2, 3) is formed through the shims; wherein the flow path is substantially parallel to shim thickness (see FIG. 1, 3).

Autenrieth discloses that the shims 13 form a stack overlapping in a flush manner, with the plate edges 19 forming “gas-tight connections” through which the fluids flow. Autenrieth, however, is silent as to the “gas-tight connections” being formed by a step of bonding the shims 13 to form the device. In any event, it would have been obvious for one of ordinary skill in the art at the time the invention was made to perform the step of bonding the shims to form the device in the process of Autenrieth, on the basis of suitability for the intended use thereof, because the Examiner takes Official Notice that bonding is a well known means for achieving a gas-tight connection between adjacent shims or plates. Swift et al., for example, evidences the conventionality of bonding adjacent shims to create a gas-tight connection (see column 2, lines 34-37; column 3, lines 58-68).

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The steps of “passing a fluid through said device” and “conducting a unit operation on the fluid” are not considered steps in the process of making the device. In any event, Autenrieth discloses passing a fluid into the device (e.g., via inlets 6, 9) such that the fluid passes through the flow path; and performing at least one unit operation (i.e., a chemical reaction involving catalytic combustion, within burner unit 4 and oxidizer/burner unit 3) on the fluid as it passes through the flow path (column 4, line 26 to column 5, line 15).

Regarding claim 28, the plurality of shims 13 comprises at least three shims (see FIG. 1, 3) through which a flow path is formed, and a straight line can be drawn through the flow path in said at least three shims (i.e., via aligned openings 14, 15, 16, 17, forming ducts 20, 21, 22, 23 in top view; FIG. 2, 3).

Regarding claim 29, the device is capable of at least two different unit operations (i.e., reaction and heat transfer; column 4, line 26 to column 5, line 15).

Regarding claim 30, the device comprises a second flow path (i.e., inlet 7, to evaporator channels 1) adjacent to said flow path (i.e., inlet 6, to burner 4) and wherein a heat transfer fluid (i.e., methanol and water feed) flows through said second flow path.

Regarding claim 31, the at least two different unit operations comprise heat transfer and chemical reaction, and wherein combustion occurs in said flow path (i.e., in catalytic burner 4 and oxidizer/burner unit 3) and steam reforming occurs in the second flow path (i.e., in reformer channels 2). (column 4, line 25 to column 5, line 15).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jennifer A. Leung whose telephone number is (571) 272-1449. The examiner can normally be reached on 8:30 am - 5:30 pm M-F, every other Friday off.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Glenn A. Caldarola can be reached on (571) 272-1444. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Jennifer A. Leung
September 4, 2005 *JAL*

Hien Tran

**HIEN TRAN
PRIMARY EXAMINER**